

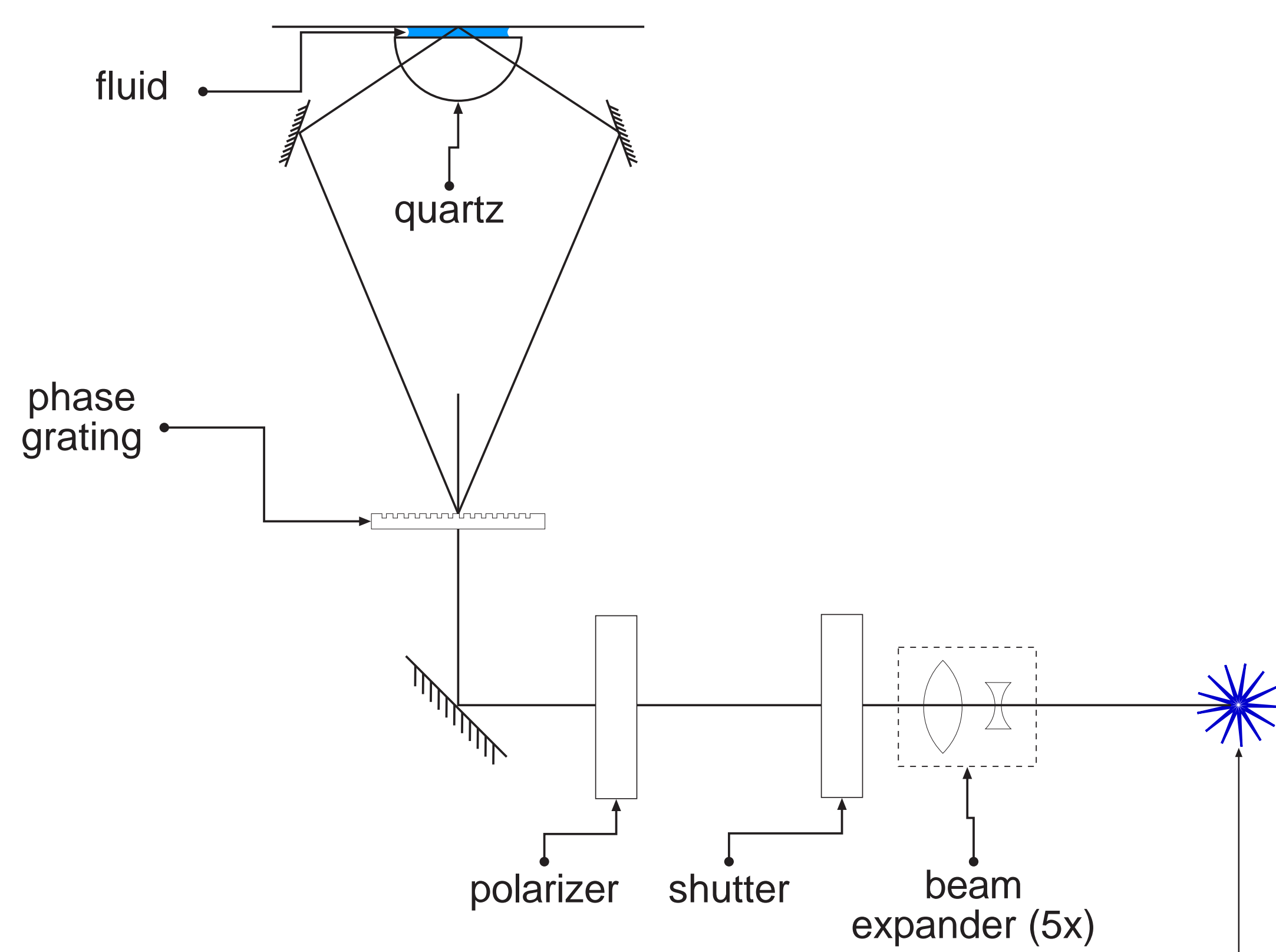
# Immersion microlithography testing at 193 nm with a Talbot prism interferometer

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## Abstract

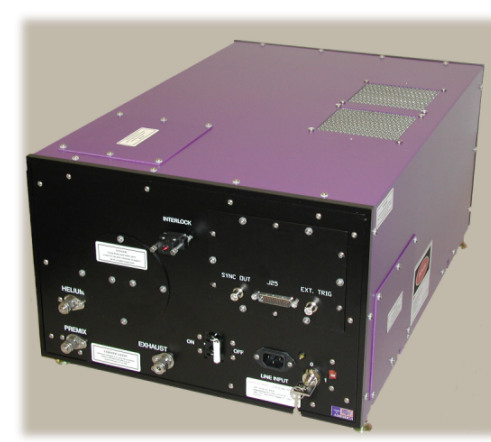
Images of 38 nm periodic pattern were printed using an Excimer ArF laser operating at 193 nm. A Talbot interferometric system was used in combination with immersion lithography to produce an equivalent NA of 1.25 and  $k_1$  of 0.25.

### Benchtop Prototype system

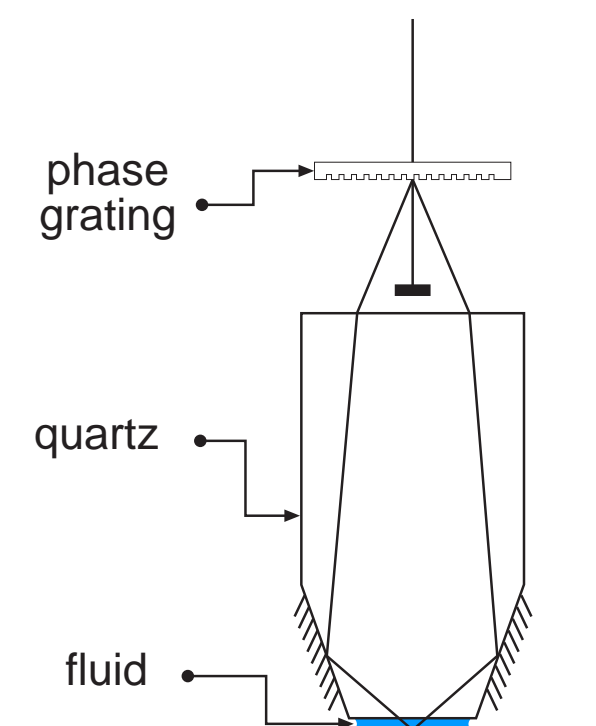


#### GAM EX10 Braggmaster ArF Excimer Laser

- 5 mJ pulse energy
- 6 pm linewidth (FWHM)
- 200 Hz rep. rate
- $10^6$  pulse gas lifetime
- 0.5 mm spatial coherence (2.5mm with beam expansion)
- Better than +/- 5% beam uniformity
- Tui Laser BraggStar option

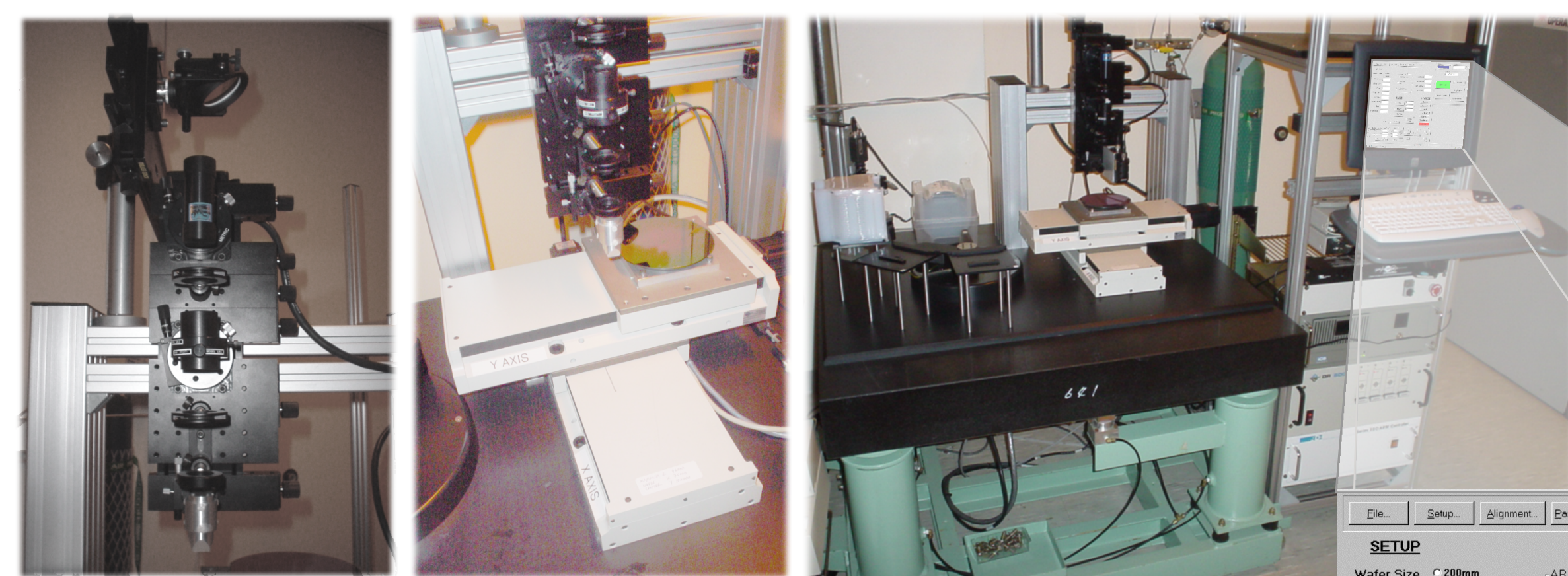
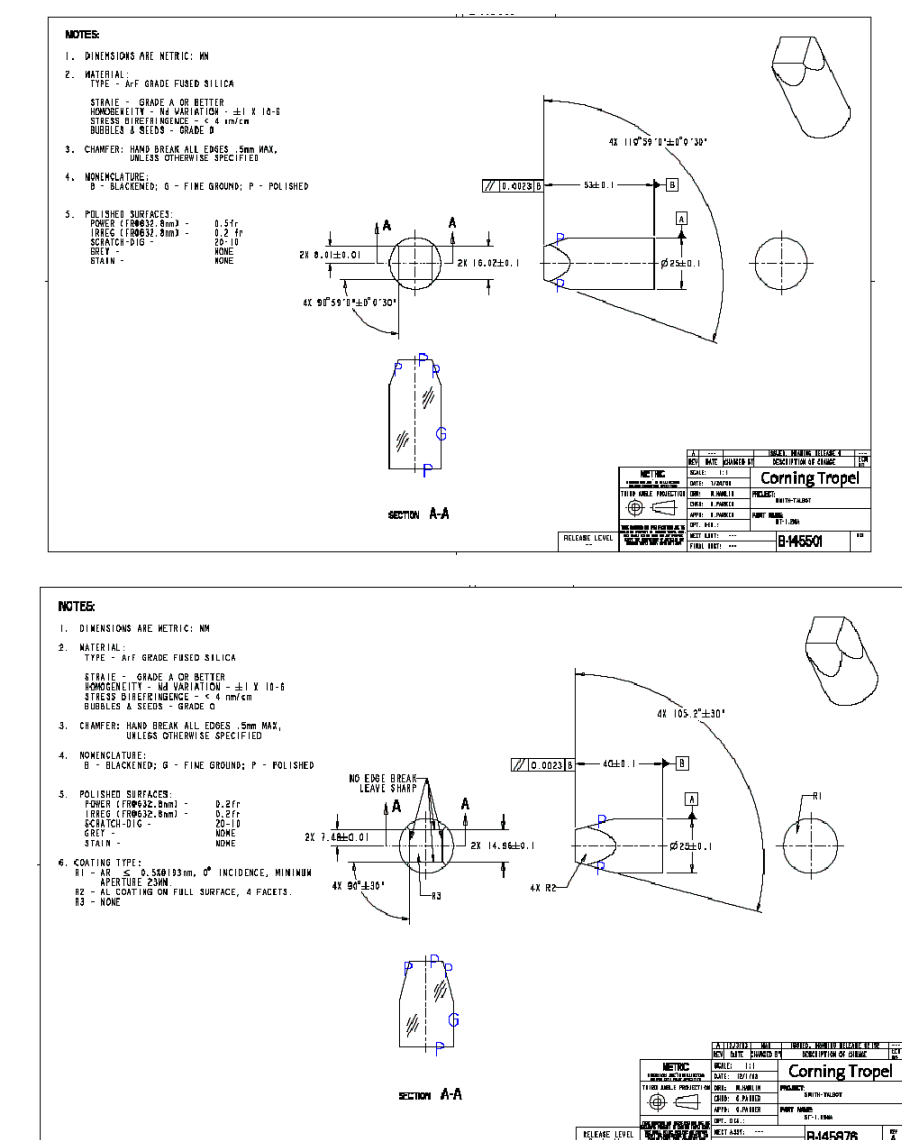


### Automatic compact system XIS-193



#### 193 Prism Lens Designs

NA	half-pitch
0.8	60nm
1.05	45nm
1.20	40nm
1.35	36nm



The entire 193nm Talbot interferometer is incorporated into the prism lens

Operation at 248nm possible via p248- PS grating

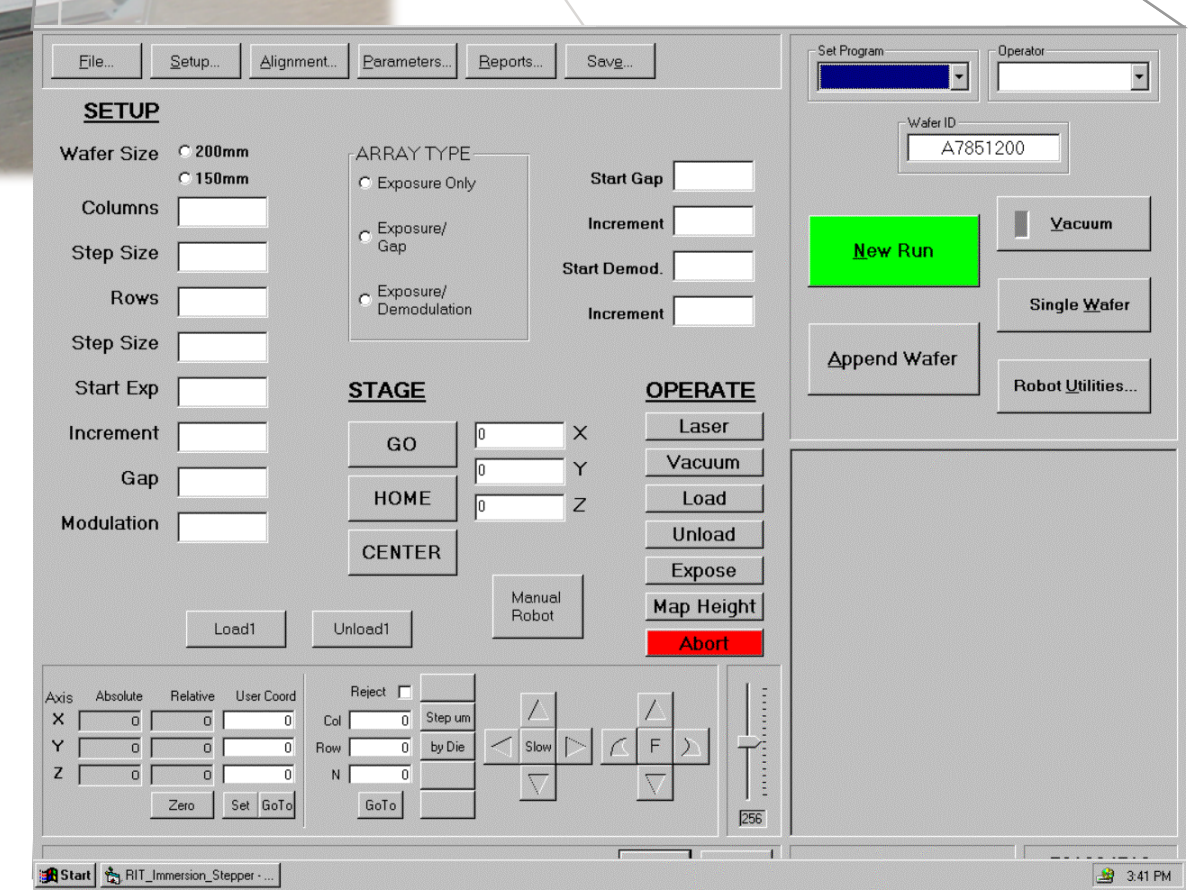
600nm phase grating produces +/-1st diffraction orders at 18.8°

Prism lens angle increases NA up to 1.35

Line/space and contact patterns are possible

2/4 beam interference allow for large tolerances

Prism lens is combined with beam expander and polarizer for a complete projection imaging system



## Results

NA=0.5

NA=0.7

NA=0.8

NA=1.0

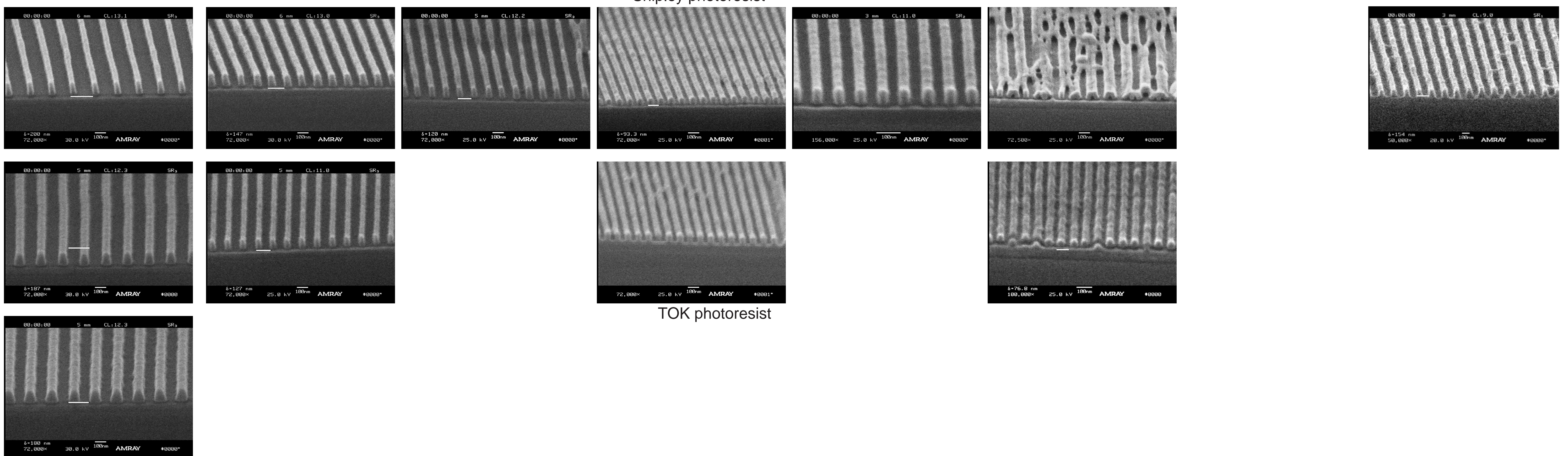
NA=1.05 (compact prism)

NA=1.25

Krf

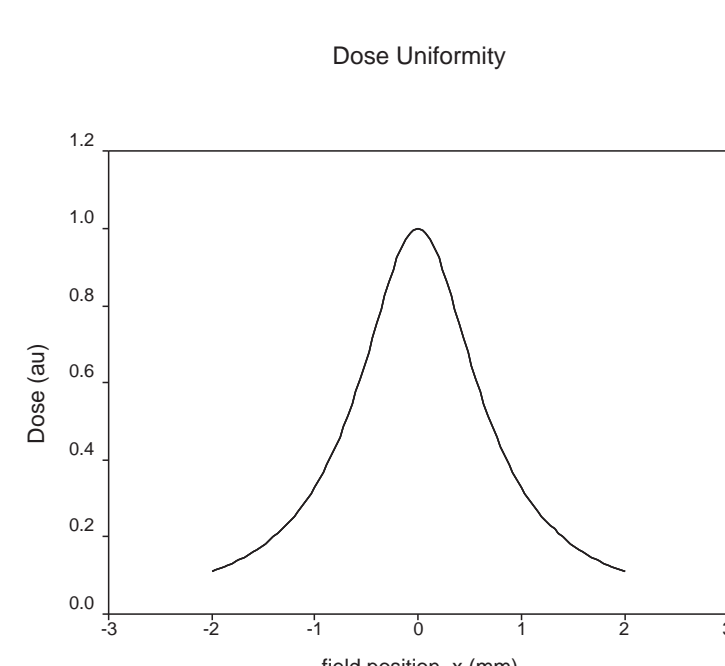
Shipley photoresist

TOK photoresist



### Temporal Coherence considerations

- 6 pm bandwidth
- 6 mm coherence length
- Not achromatic, multiple frequencies are present. The beats effect limits the field size.
- Field of 0.4 mm with 90% dose uniformity



### Spatial Coherence considerations

- Spatial coherence width 2.5 mm (after beam expander)
- Modulation is reduced with image plane out of alignment
- 0.1 mm tolerance in height to maintain modulation of 0.9

